

## Effect of mixed NiO-CuO in soda lime silicate glasses

Nattapon Srisittipokakun<sup>1,2,\*</sup>, Anon Angnanon<sup>1,2</sup> and Jakrapong Kaewkhao<sup>1,2</sup>

<sup>1</sup>Center of Excellence in Glass Technology and Materials Science (CEGM), Faculty of Science and Technology,  
Nakhon Pathom Rajabhat University, Nakhon Pathom 73000, Thailand

<sup>2</sup>Science Program, Faculty of Science and Technology, Nakhon Pathom Rajabhat University,  
Nakhon Pathom 73000, Thailand

### Abstract

Ni/Cu co-doped in soda lime silicate (SLS) glasses were prepared by using normal melt quenching technique at 1200°C for 3 h, and annealed at 500 °C for 3 h. The current composition was prepared based on the proposed ratio: (64.98-x)SiO<sub>2</sub>: 10CaO: 25Na<sub>2</sub>O: 0.02NiO: xCuO where x=0.0, 0.1, 0.2, 0.3, 0.4 and 0.5 mol%. The physical and optical properties of Ni/Cu co-doped in SLS glasses such as density, molar volume, refractive index and optical absorption were measured and discussed. The optical absorption spectrum of Ni/Cu co-doped in SLS glasses measured at room temperature in the wavelength region 200–1100 nm were presented.

**Keywords:** soda lime silicate glasses, NiO, CuO, co-doped, optical properties

**Article history:** Received 17 January 2017, Accepted 17 September 2017

### 1. Introduction

Glasses containing transition metal oxide can be expected to possess interesting and unusual properties arising from the fact that transition metal ion can exist in more than one valence state in glasses [1]. Transition metal ions are characterized by partially filled d-shell that can frequently exist in a number of oxidation states and the electro-optical behavior can occur as a result of electron transfers from ions in a lower to those in a higher oxidation state [2 - 4]. Nickel oxide (NiO) is used extensively in many areas, such as catalysis, battery electrodes, electrochromic film, gas sensors and magnetic materials [5 - 8]. Copper oxide (CuO) have an interesting and varied structural chemistry due to their flexibility, which is a result of the ability of copper to adopt different geometries [9-12]. In the silicate glass matrices this ion is expected to exist as metallic Cu, cuprous Cu<sup>+</sup>, or cupric Cu<sup>2+</sup> ions as per the following redox reaction [13]. The aim of the present work is to investigate the physical and optical properties of co-doped NiO based with variation of CuO concentration of soda lime silicate glasses.

### 2. Materials and methods

Samples were prepared by a well-known melt quenching technique. The current composition was prepared based on the proposed ratio: (64.98-x)SiO<sub>2</sub>: 10CaO: 25Na<sub>2</sub>O: 0.02NiO: xCuO where x=0.0, 0.1, 0.2, 0.3, 0.4 and 0.5 mol%. The CuO was doped in the range of 0.0-0.5 mol%, because of glass still transparent and not opaque. If it was doped too much, it will be opaque. The starting raw materials such as

silicon dioxide (SiO<sub>2</sub>), calcium carbonate (CaCO<sub>3</sub>), sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>), copper oxide (CuO) and nickel oxide (NiO) were obtained from Sigma Aldrich having a purity of 99.99%. All the chemicals were weighted according to the stoichiometric amount and thoroughly mixed. The well mixed powder were loaded in porcelain crucible and melted in an electric furnace at 1200°C for 3 h. The melt glass samples were obtained by pouring on a graphite mold. The obtained transparent glass samples were finally annealed at 500°C for 3 h. The temperature of the annealing furnace was reduced to the room temperature with a cooling rate of 10°C/min to reduce thermal stress, and cool down to the room temperature. Finally, good qualities of clear and transparent glasses were formed. For optical and spectroscopic measurements, the samples were cut and polished by diamond clay for 30 min for each sample. Figure 1 shows the photographs of the cut and polished glass samples.

All the developed glass samples were characterized using various characterization techniques. Absorption spectra and color coordinates system (CIE L\*a\*b\*) were recorded using a UV – visible spectrophotometer (cary-50), working in 200 – 1,100 nm at room temperature. The refractive indices were measured by an Abbe refractometer (ATAGO) with a sodium vapor lamp as a light source having a wavelength of 589.3 nm (D line) with monobromonaphthalene as a contact layer between the sample and prism of the refractometer. The glass samples densities were determined by Archimedes method. Water was selected as an immersive fluid. For all samples, the measurement

\*Corresponding author; e-mail: Nattapon2004@gmail.com

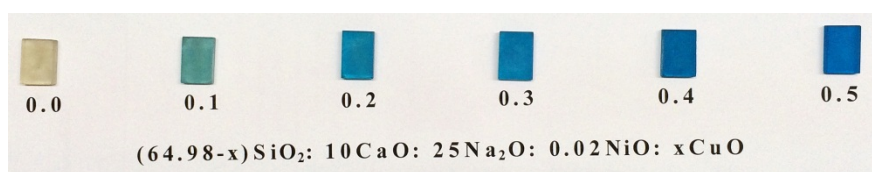


Figure 1 Digital photograph of Ni/Cu-co-doped in SLS glasses

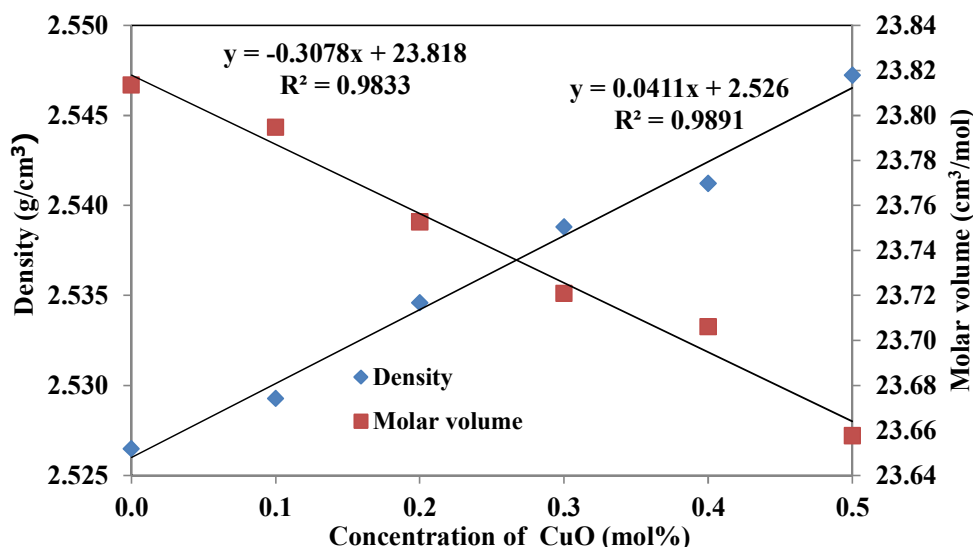


Figure 2 Density and molar volume of glass samples

was done at room temperature and repeated three times to reduce the error. Consequently, the molar volumes of the glass samples were calculated based on the density values according to the following equation.

### 3. Results and discussion

#### 3.1 Density and molar volume

The density of the materials is an important quantity of the physical parameters to determine the change of the structural softening/compactness, change in geometrical configuration, coordination number, cross-link density and dimension of interstitial spaces of the glass [14]. The density of glass samples increase with the increasing  $\text{Cu}^{2+}$  concentration. In the present glass compositions, the molecular mass of CuO is greater than  $\text{SiO}_2$  that is why the molecular mass of the present glasses increases and their density also increases. The molar volume decreases and the density increases as copper ion content increases. This agrees with the density definition that is the mass of glass sample divided by the molar volume of the glass sample. Besides that, there might be ion copper substituted inside the glass network and make the glass matrix become denser, the intermolecular spacing decreases and a decrease in molar volume and an increase in density [15]. Density and molar volume of glass samples are shown in Figure 2. Refractive index is the most significant property of the optical

glasses. Therefore the relation between refractive index and glass composition have been investigated by most researchers [16]. Figure 3 shows that the refractive index of glass samples increases with concentration of  $\text{Cu}^{2+}$  ion, it is because of the increasing density of the prepared glass samples. When the density of the developed glass samples increases the structure of the glass will be compact and velocity of light in these materials will be less which cause the refractive index increases.

#### 3.2 Ion concentration

By using equation (1) the ion concentration (N) was determined [17]. The distance between the  $\text{Cu}^{2+}$  ion ( $r_i$ ), polaron radius ( $r_p$ ) and field strength (F) of Cu–O bond in the glass system were also measured and are shown in Table 1.

$$N(\text{ion/cm}^3) = (\% \text{mol of CuO}) \times \frac{(\text{Avogadro's number})(\text{glass density})}{(\text{glass average molecular weight})} \quad (1)$$

$\text{Ni}^{2+}$  ion concentration, refractive index and density were used to calculate the physical properties of the glasses such as polaron radius ( $r_p$ ), electronic polarizability ( $\alpha_e$ ), molecular refractivity ( $R_m$ ), inter nuclear distance ( $r_i$ ), field strength (F) and reflection losses (R), using the relevant expressions and the results are collected in Table 1 for glass samples.

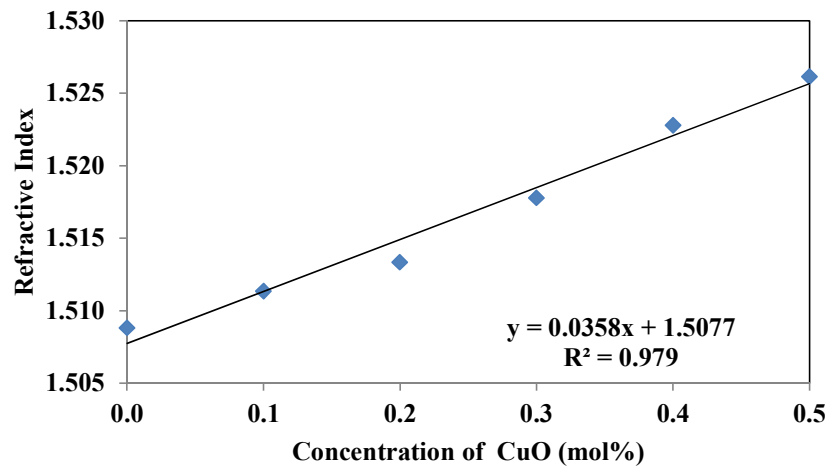


Figure 3 Refractive index of glass samples

Table 1 Physical parameters of SiO<sub>2</sub>-CaO-Na<sub>2</sub>O-NiO glass doped with different CuO (concentration)

Physical properties	Dopant concentration (mol%)					
	0.0	0.1	0.2	0.3	0.4	0.5
Density, $\rho$ (g/cm <sup>3</sup> )	2.5265	2.5293	2.5346	2.5388	2.5412	2.5472
Thickness (cm)	0.3500	0.3500	0.3500	0.3500	0.3500	0.3500
Refractive index, $n$	1.5088	1.5113	1.5133	1.5178	1.5228	1.5261
Molecular weight, $M$ (g/mol)	60.1642	60.1836	60.2031	60.2225	60.2420	60.2614
Molar volume (cm <sup>3</sup> /mol)	23.8134	23.7948	23.7527	23.7209	23.7060	23.6576
Ion concentration ( $N \times 10^{20}$ ion/cm <sup>3</sup> )	-	0.2531	0.5071	0.7616	1.0161	1.2727
Polaron radius $r_p$ (Å)	-	13.7280	10.8895	9.5086	8.6373	8.0127
Inter-nuclear distance $r_i$ (Å)	-	34.0602	27.0176	23.5915	21.4299	19.8802
Field strength, $F$ ( $\times 10^{12}$ cm <sup>-2</sup> )	-	0.2122	0.3373	0.4424	0.5362	0.6230
Molar refraction $R_m$ (cm <sup>3</sup> /mol)	7.1080	7.1323	7.1431	7.1853	7.2390	7.2632
Molar polarizability $\alpha_m$ (Å <sup>3</sup> )	2.8167	2.8263	2.8306	2.8474	2.8686	2.8782
Metallization criteria (M)	0.7015	0.7003	0.6993	0.6971	0.6946	0.6930

The result from equation 1 shows that with increasing CuO concentration the ion concentration ( $N$ ) were also increased in the present glass matrix. This result indicates that the Cu<sup>2+</sup> ions are expected to be uniformly distributed in the present glass matrix. Due to the presence of cobalt oxide, in order to confirm this compaction of our glasses, the inter ionic separation ( $r_i$ ) and polaron radius ( $r_p$ ) have been determined by equation (2) and (3), respectively.

$$r_i (\text{Å}) = \left( \frac{1}{N} \right)^{1/3} \quad (2)$$

$$r_p (\text{Å}) = \left( \frac{1}{2} \right) \left( \frac{\pi}{6N} \right)^{1/3} \quad (3)$$

where  $N$  is the ion concentration. The values are listed in Table 1, which clearly indicate that with increasing concentration of CuO a continuous decreases the polaron radius and inter ionic separation. It means the

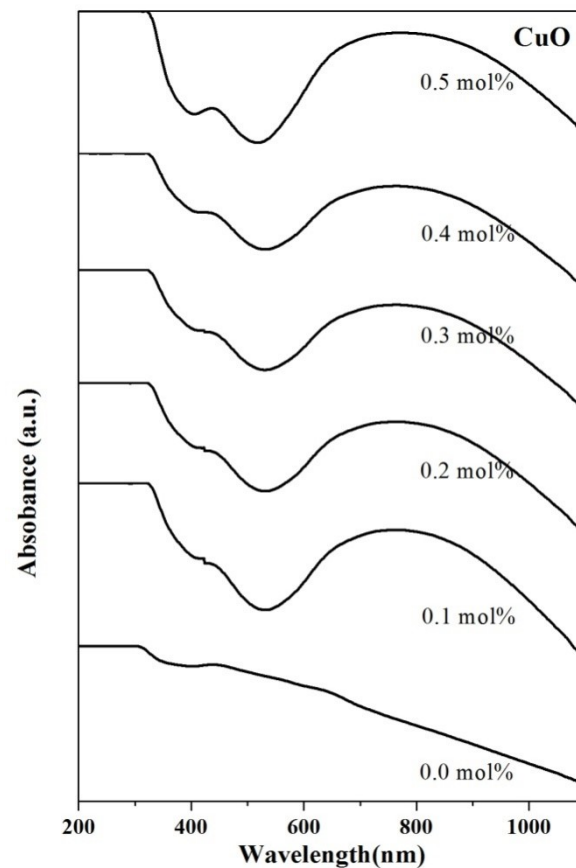
compact structure of our prepared glass samples. So the Cu-O bond strength increases and producing a stronger field around the Cu<sup>2+</sup> ions. The field strength ( $F$ ) around Cu<sup>2+</sup> ion was calculated according to the following relation.

$$F(\text{cm}^{-2}) = \left( \frac{Z}{r_p^2} \right) \quad (4)$$

where  $r_p$  is the polaron radius and  $Z$  is the atomic mass of Cu<sup>2+</sup> ion. Refractive index ( $n$ ), density ( $\rho$ ) and molecular mass were used to measure the molar refractivity ( $R_m$ ) by the relation [18].

$$R_m = \frac{(n_o^2 - 1)}{(n_o^2 + 2)} \frac{m}{\rho} \quad (5)$$

The molar refractivity is related to the structure of the glass network. The molar refractivity of glass samples



**Figure 4** Absorption spectra of glass samples

increase with concentration of  $\text{Cu}^{2+}$  ion. It is proportional to the molar electronic polarizability of the material ( $\alpha_m$ ) by the Clasius-Mosotti relation [19, 20].

$$\alpha_m = \frac{3}{4\pi N_A} R_m \quad (6)$$

where  $N_A$  is Avogadro's number. The value

$\left( \frac{3}{4\pi N_A} \right)$  is known as Lorentz function. From Table 1,

it was observed that the molar electronic polarizability of the material increases with molar refractivity and refractive index which indicate that the refractive index of the prepared glass samples depends not only on the density but also on the polarizability of the glass. The metallization criterion, which gives the information about the non-metallic nature of the solid and was calculated by the relation [20].

$$M = 1 - R_m/V_m \quad (7)$$

The values of  $R_m/V_m$  are useful in measuring the metallic or non-metallic nature of the materials,  $R_m/V_m < 1$  is non-metal whereas  $R_m/V_m > 1$  is metal. The measured values of metallization criterion are collected in Table 1, which clearly indicate that with

increasing concentration of CuO a continuous decrease in metallization criterion shows that the developed samples are non-metallic in nature.

### 3.3 Absorption spectra

The typical optical absorption spectra of glass samples in the wavelength range 200-1100 nm are recorded and given in Figure 4. There are 2 peaks at 468 nm, and 790 nm. The observed visible peaks are related to the presence of nickel ions in the divalent state in the tetrahedral coordination at 468 nm. The energy level structure of the  $\text{Ni}^{2+}$  ( $d^7$ ) ion in tetrahedral site is similar to the energy level structure of  $d^3$  ions in octahedral site. Using Tanabe-Sugano diagrams for the  $d^3$  configuration, which is conjugate to ( $d^7$ ) ion, the absorption peak observed near to 468 nm are assigned to  ${}^3A_2 \rightarrow {}^1T_2$  [21]. Broad absorption around 790 nm corresponds to  ${}^2B_{1g} \rightarrow {}^2B_{2g}$  transition of  $\text{Cu}^{2+}$  ions [22].

### 4. Conclusions

In the present work,  $\text{SiO}_2\text{-CaO-Na}_2\text{O-NiO}$  doped with different concentrations of  $\text{Cu}^{2+}$  ions were prepared using normal melt quenching technique. In this work, the structural and optical properties of  $\text{Cu}^{2+}$  doped glass samples were investigated. Optical absorption, density, molar volume, refractive index, and other physical parameters were measured and

discussed for  $\text{Cu}^{2+}$  doped glass samples. The density and refractive index results show usual behaviour with particular trend in the increase with increasing  $\text{CuO}$  concentration. The molar volume decreases and the density increases as  $\text{Cu}^{2+}$  ion content increases. This agrees with the density definition that is the mass of glass sample divided by the molar volume of the glass sample. Besides that, there might be ion copper substituted inside the glass network and make the glass matrix become denser, the intermolecular spacing decreases and a decrease in molar volume and an increase in density. From optical absorption spectra, there are three broad band transitions were observed. The absorption peak observed near 468 nm, and 790 nm are assigned to  $^3\text{A}_2 \rightarrow ^1\text{T}_2$  and  $^2\text{B}_{1g} - ^2\text{B}_{2g}$ , respectively.

## References

- [1] Khasa S, Seth VP, Agarwal A, Krishna RM, Gupta SK, Chand P. Effect of nickel ions on electron paramagnetic resonance, DC conductivity and thermal behavior in vanadyl doped  $\text{NiO} \cdot \text{Li}_2\text{O} \cdot \text{B}_2\text{O}_3$  glasses. **Materials Chemistry and Physics**. 2001; **72**: 366-373.
- [2] Mohamed AM, Sherief MA, Hamdia AZ, Nevien SH. Photoluminescence and semiconducting behavior of Fe, Co, Ni and Cu implanted in heavy metal oxide glasses. **Journal of Materials Research and Technology**. 2016; **5**: 226-233.
- [3] Macalik B, Morawska-Kowal T. Coloration processes in soda-lime silicate glasses. **Nuclear Instruments and Methods in Physics Research B**, 2002; **191**: 379-381.
- [4] Shen J, Green DJ, Tressler RE, Shelleman DL. Stress relaxation of a soda lime silicate glass below the glass transition temperature. **Journal of Non-Crystalline Solids**. 2003; **324**: 277-288.
- [5] Deng D, Ma H, Xu S, Wang Q, Huang L, Zhao S, Wang H, Li C. Broadband infrared luminescence of  $\text{Ni}^{2+}$ -doped silicate glass-ceramics containing lithium aluminate spinel nanocrystals. **Journal of Non-Crystalline Solids**. 2011; **357**: 1426-1429.
- [6] Moustafa FA, Fayad AM, Ezz-Eldin FM, El-Kashifl. Effect of gamma radiation on ultraviolet, visible and infrared studies of  $\text{NiO}$ ,  $\text{Cr}_2\text{O}_3$  and  $\text{Fe}_2\text{O}_3$ -doped alkali borate glasses. **Journal of Non-Crystalline Solids**. 2013; **376**: 18-25.
- [7] Lutz T, Poinot R, Guille JL, Estourne's C. Nickel particles in soda-lime-silicate glass: Preparation and magnetic properties. **Journal of Non-Crystalline Solids**. 2005; **351**: 3023-3030.
- [8] Estournbs C, Lutz T, Guille JL. Reduction of nickel in soda-lime-silicate glass by hydrogen. **Journal of Non-Crystalline Solids**. 1996; **197**: 192-196.
- [9] Manikandan D, Mohana S, Magudapathy P, Nair KGM. Blue shift of plasmon resonance in Cu and Ag ion-exchanged and annealed soda-lime glass: an optical absorption study. **Physica B**. 2003; **325**: 86-91.
- [10] Ashok B, Kumar RV, Kistaiah P. Effect of alkaline earths on spectroscopic and structural properties of  $\text{Cu}^{2+}$  ions-doped lithium borate glasses. **Journal of Non-Crystalline Solids**. 2015; **426**: 47-54.
- [11] Shailajha S, Geetha K, Vasantharani P, Sheik Abdul Kadhar SP. Effects of copper on the preparation and characterization of Na-Ca-Pborate glasses. **Spectrochimica Acta Part A: Molecular and Biomolecular Spectroscopy**. 2015; **138**: 846-856.
- [12] Ladislav K, Matthias M, Christian R. Redox reactions during temperature change in soda-lime-silicate melts doped with copper and iron or copper and manganese. **Journal of Non-Crystalline Solids**. 2006; **352**: 4062-4068.
- [13] Srikumar T, Kityk IV, Srinivasa RCh, Gandhi Y, Piasecki M, Bragiel P, Ravi Kumar V, Veeraiah N. Photostimulated optical effects and some related features of  $\text{CuO}$  mixed  $\text{Li}_2\text{O}-\text{Nb}_2\text{O}_5-\text{ZrO}_2-\text{SiO}_2$  glass ceramics. **Ceramics International**. 2011; **37**: 2763-2779.
- [14] Gaafar MS, Marzouk SY, Zayed HA, Soliman LI, Serag El-Deen AH. Structural studies and mechanical properties of some borate glasses doped with different alkali and cobalt oxides. **Current Applied Physics**. 2013; **13**: 152-158.
- [15] Oo HM, Halimah MK, Yusoff WMDW. Optical Properties of Bismuth Tellurite Based Glass. **Solid State Science and Technology**. 2012; **20**: 62-67.
- [16] Kumari GK, Begum SkM, Krishna ChR, Sathish DV, Murthy PN, Rao PS, Ravikumar RVSSN. Physical and optical properties of  $\text{Co}^{2+}$ ,  $\text{Ni}^{2+}$   $20\text{ZnO} + x\text{Li}_2\text{O} + (30 - x)\text{K}_2\text{O} + 50\text{B}_2\text{O}_3$  ( $5 \leq x \leq 25$ ) glasses: Observation of mixed alkali effect. **Materials Research Bulletin**. 2012; **47**: 2646-2654.
- [17] Rao AS, Ahammed YN, Reddy RR, Rao TVR. Spectroscopic studies of  $\text{Nd}^{3+}$ -doped alkali fluoroborophosphate glasses. **Optical Materials**. 1998; **10**: 245-252.
- [18] Dimitrov V, Komatsu T. Electronic polarizability, optical basicity and non-linear optical properties of oxide glasses. **Journal of Non-Cryst. Solids**. 1999; **249**: 160-179.

- [19] Zhao X, Wang X, Lin H, Wang Z. Correlation among electronic polarizability, optical basicity and interaction parameter of  $\text{Bi}_2\text{O}_3\text{--B}_2\text{O}_3$  glasses. **Physica B**. 2007; **392**: 132-136.
- [20] Rajyasree Ch, Bala Murali Krishna S, Ramesh Babu A, Krishna Rao D. Structural impact of cobalt ions on  $\text{BaBiBO}_4$  glass system by means of spectroscopic and dielectric studies. **Journal of Molecular Structure**. 2013; **1033**: 200-207.
- [21] Srinivasa Rao G, Sudhakar BK, Prasanna HNL, Devasahayam V, Chandra Sekhara Rao MVS. Spectroscopic studies of lead arsenate glasses doped with nickel oxide. **Journal of Non-Crystalline Solids**. 2011; **357**: 1130-1135.
- [22] Rajyasree Ch, Krishna Rao D. Spectroscopic investigations on alkali earth bismuth borate glasses doped with  $\text{CuO}$ . **Journal of Non-Crystalline Solids**. 2011; **357**: 836-841.